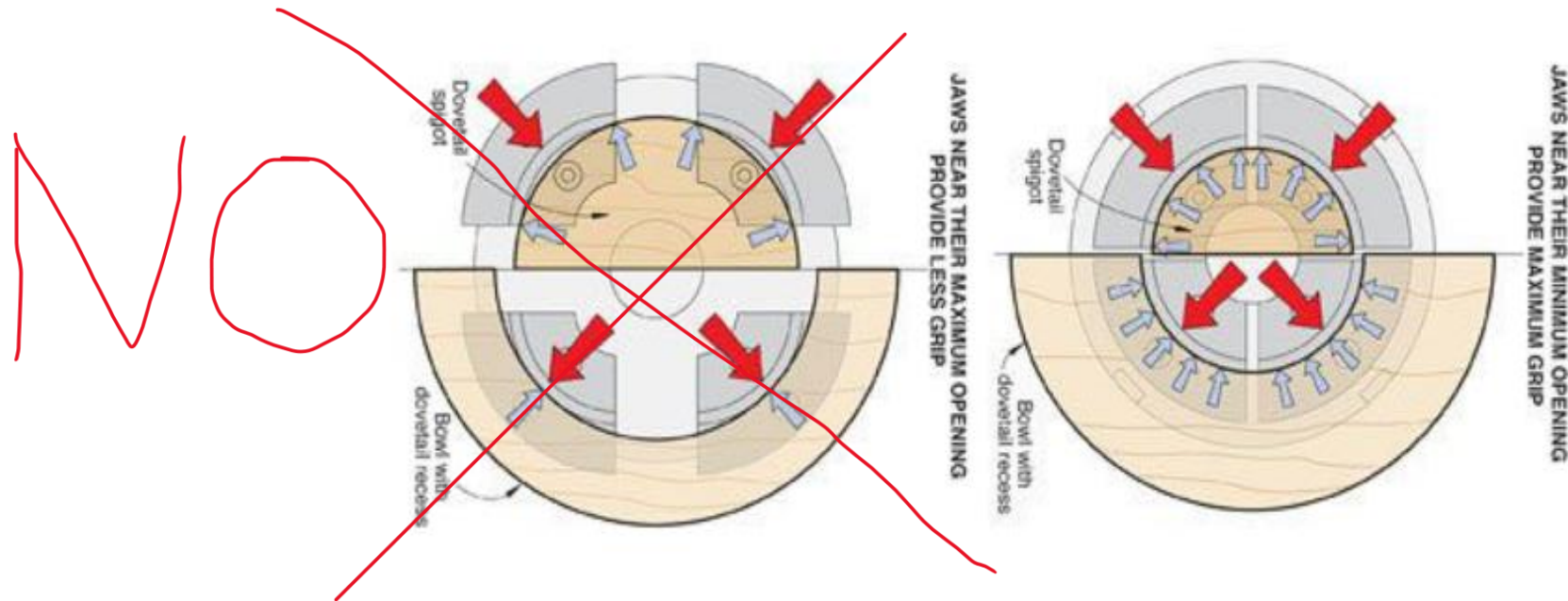


Spigot Formation

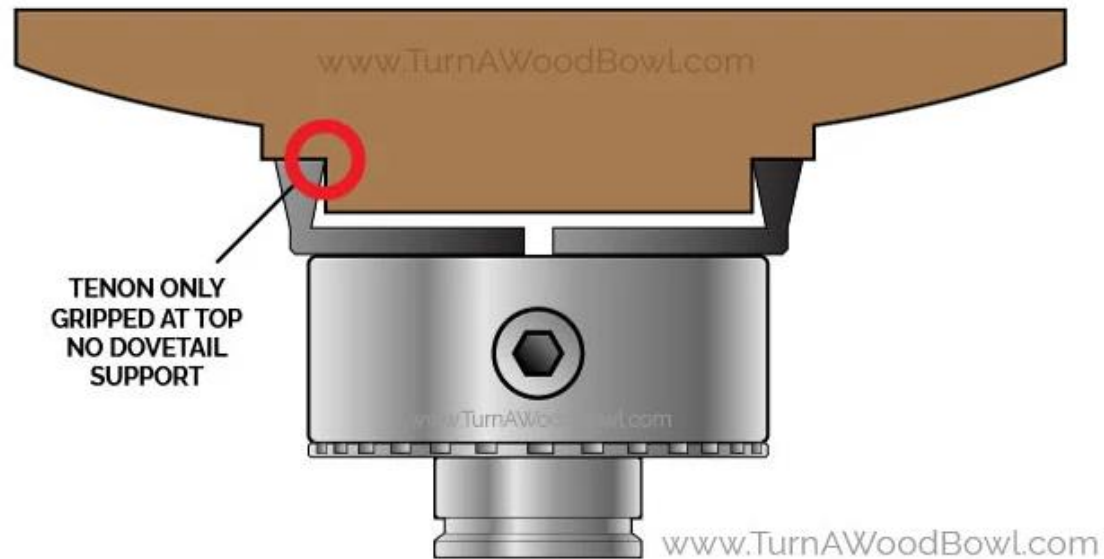
- There are a variety of Vicmarc jaws available in club room for holding spigots, with compression closed setting of 38mm through to about 130mm
- All Vicmarc Dovetail Jaws have an *internal dovetail angle of 13 degrees for clamping* and an external dovetail angle of 13 degrees for expanding.
- Vicmarc Shark Jaws hold parallel sided long spigots (27mm to 32mm) as well as normal dovetail (13 degrees) spigot less than 10mm long.

MOST COMMON PROBLEM

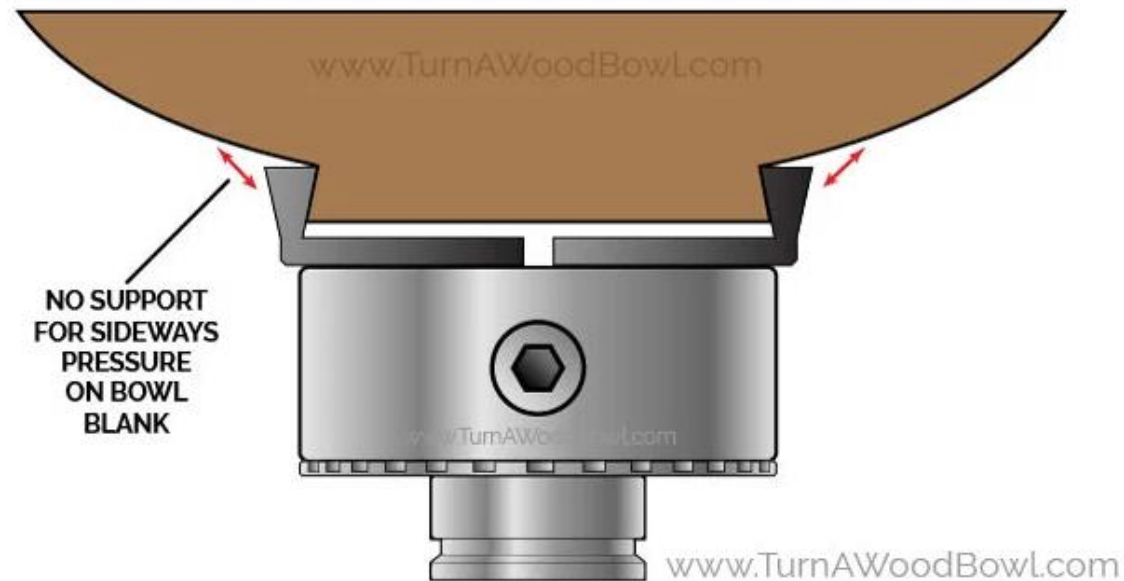
Spigot too big for compression or socket too big for expansion



DOVETAIL MISSING



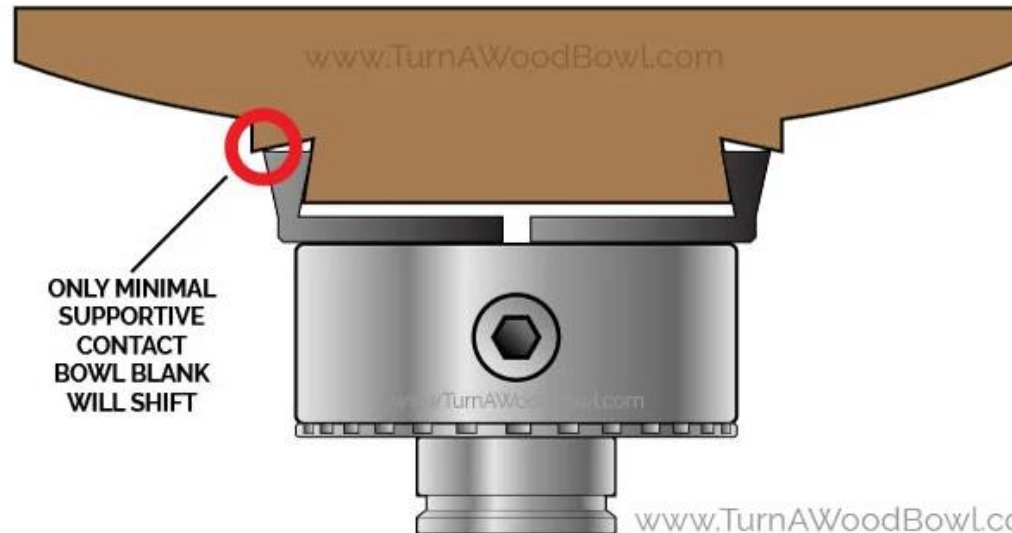
SHOULDER MISSING



SLOPED SHOULDER



TENON
SHOULDER
SLOPED
NOT FLAT



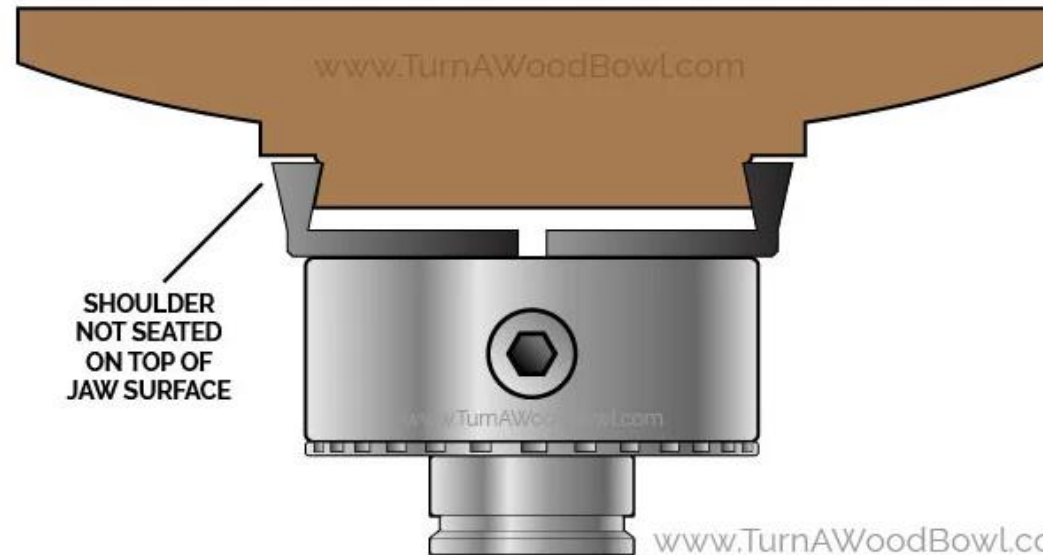
ONLY MINIMAL
SUPPORTIVE
CONTACT
BOWL BLANK
WILL SHIFT

www.TurnAWoodBowl.com

DIRTY CORNER



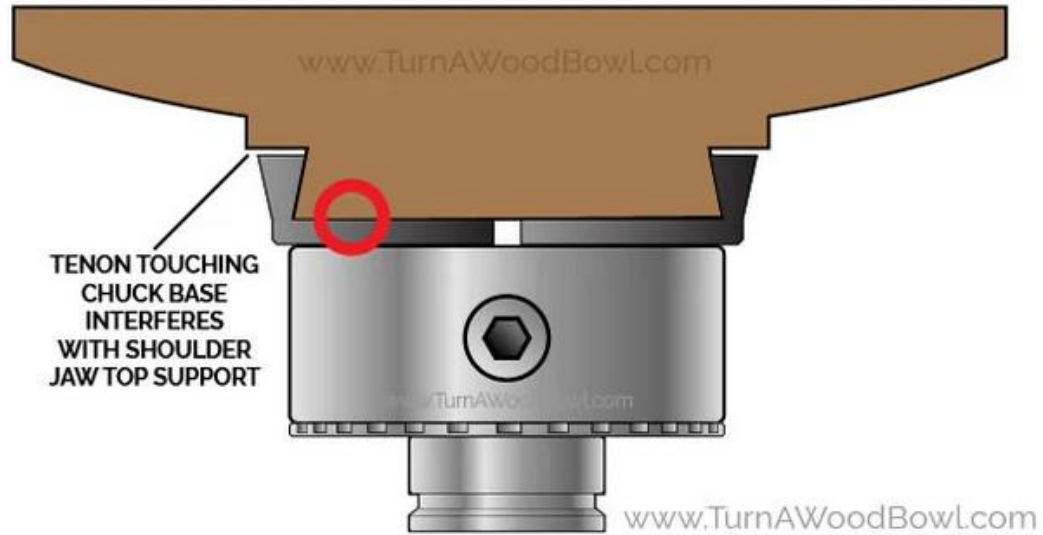
TENON
SHOULDER
JOINT NOT
CRISP



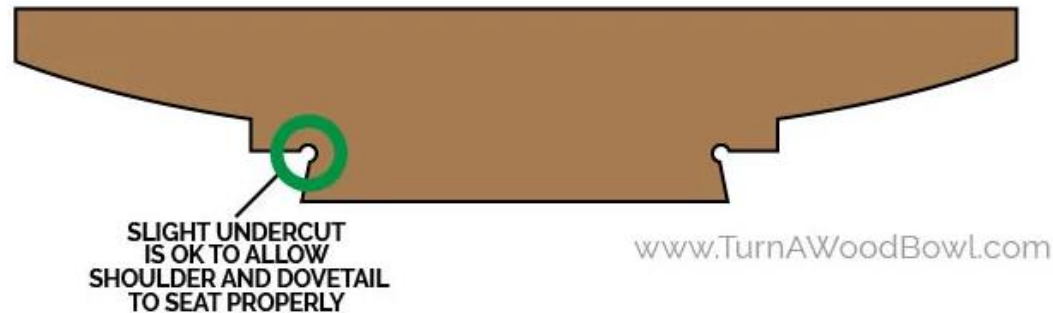
SHOULDER
NOT SEATED
ON TOP OF
JAW SURFACE

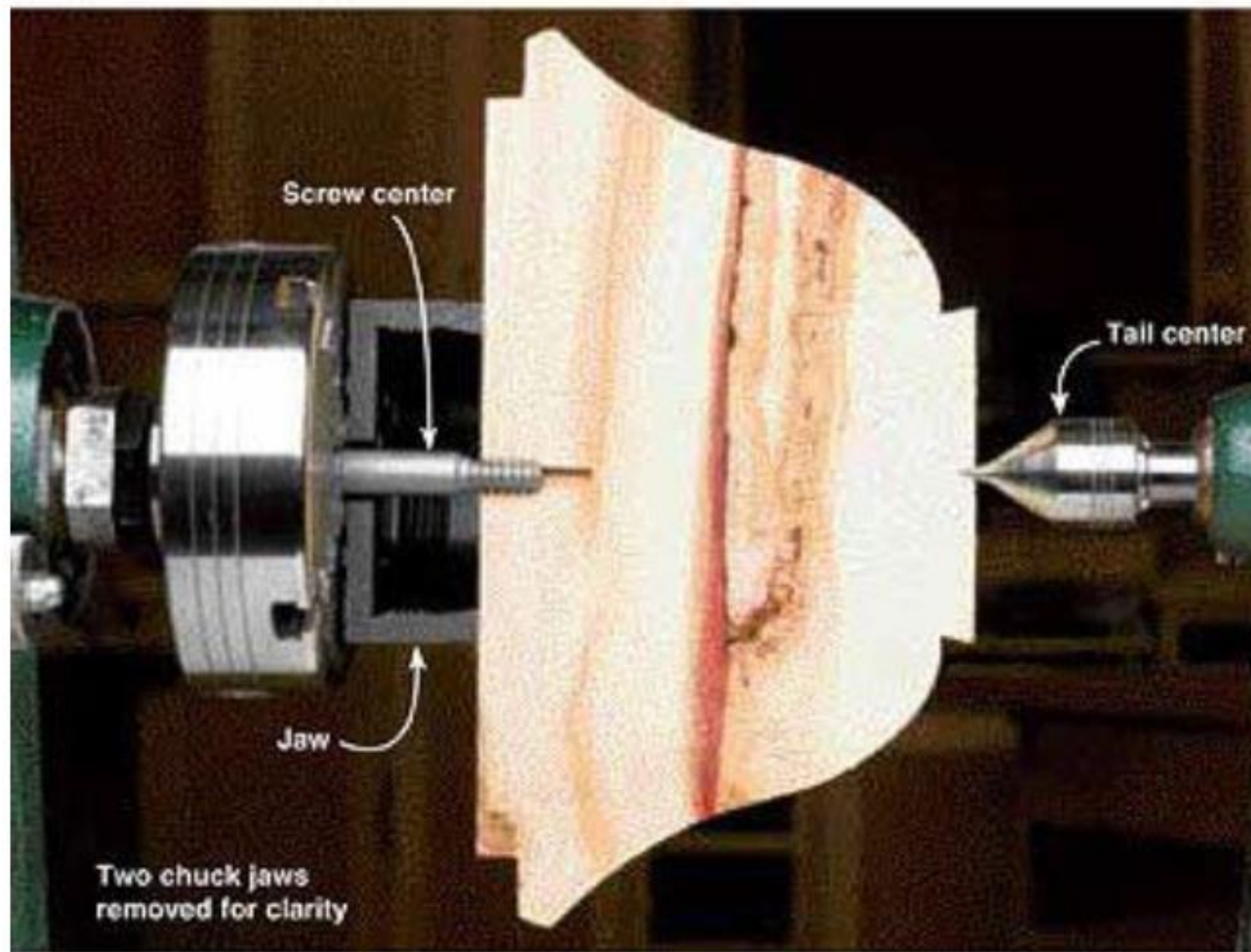
www.TurnAWoodBowl.com

TOUCHING CHUCK

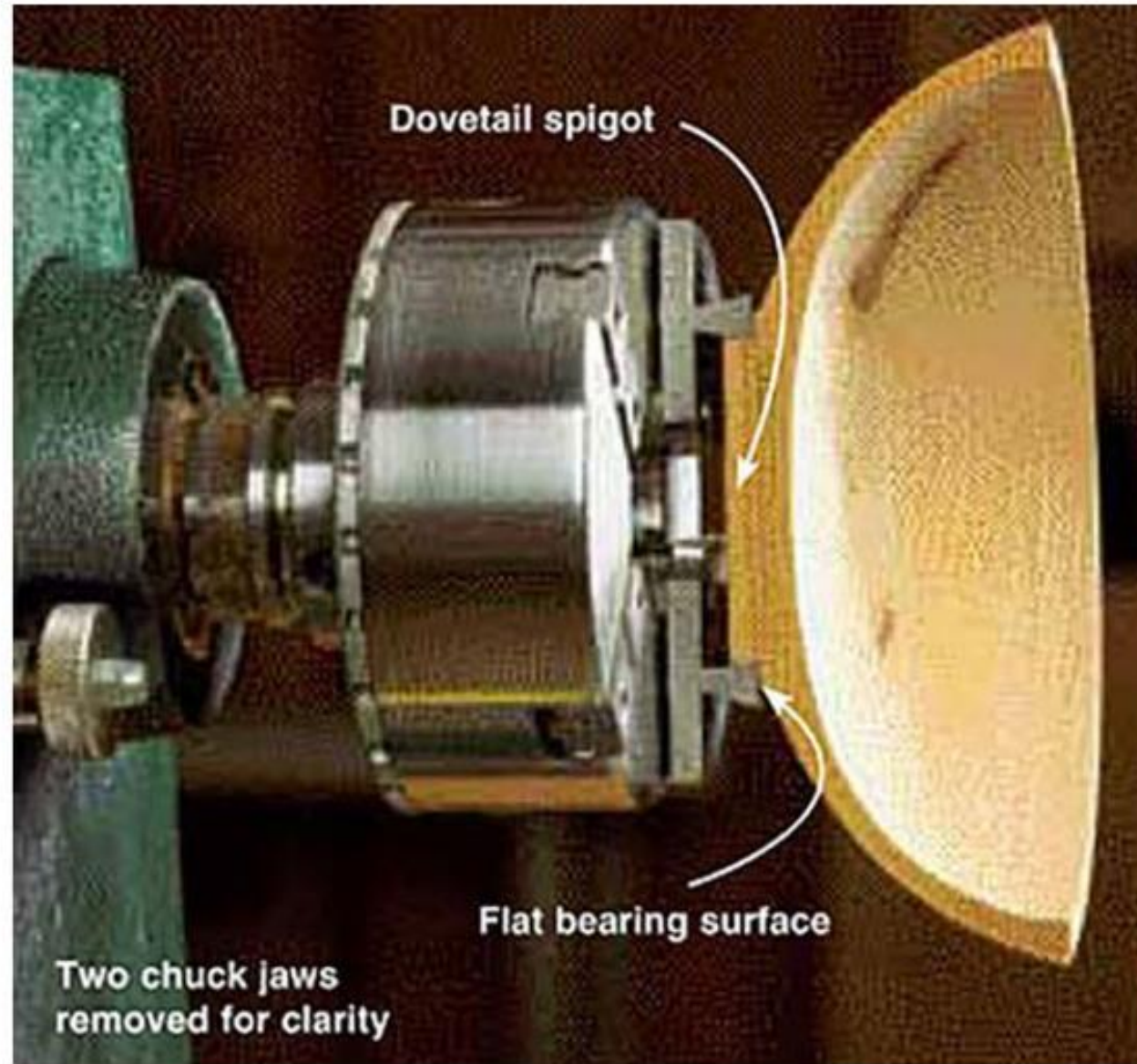


Scroll chuck tenon correct shapes



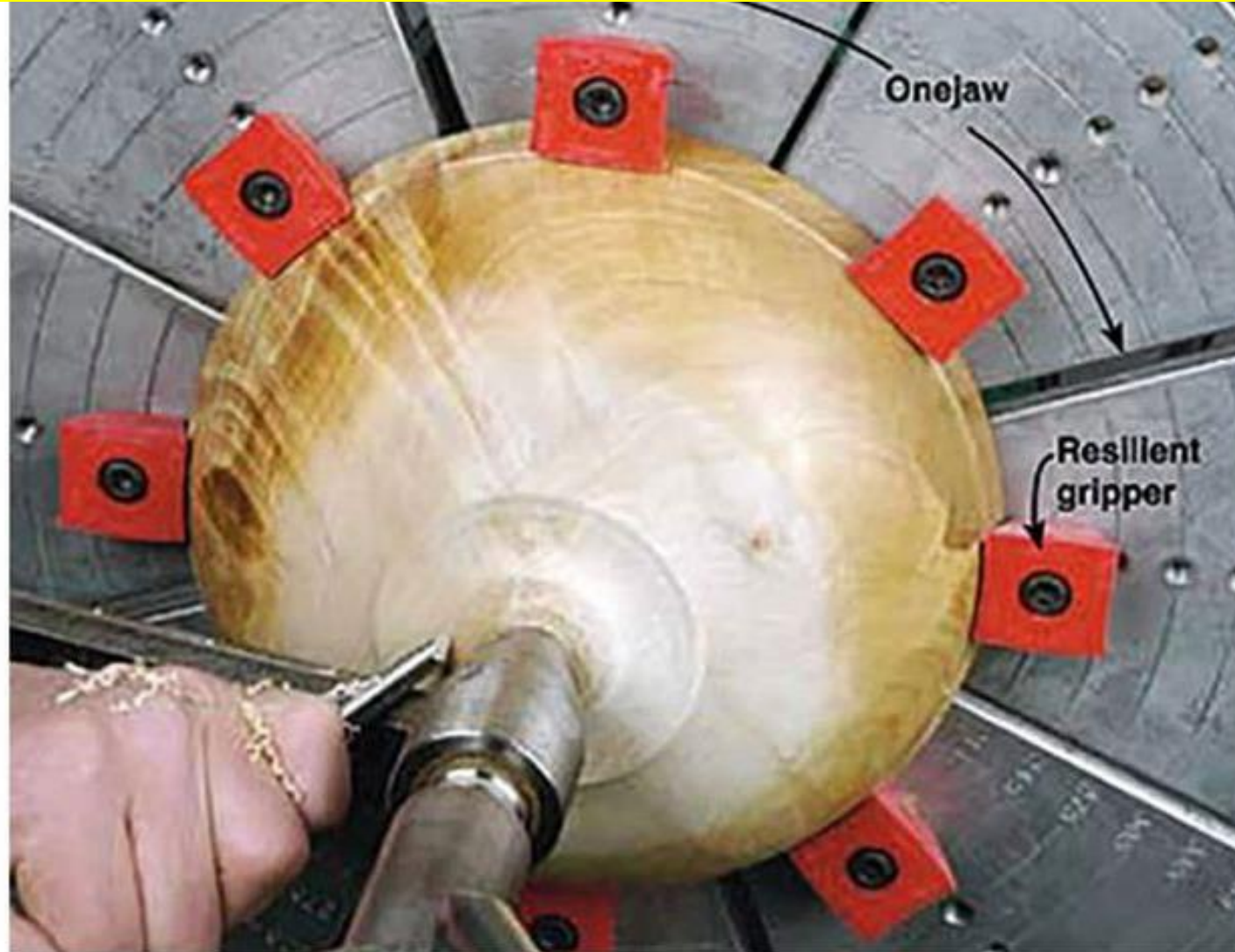


With its exterior shaped, this partially formed bowl was cut in half to show how the screw center secures it to the chuck.



Dovetail jaws contracting around a spigot: When forming a spigot at the bottom of a bowl, match the angle of the outside edge of the spigot to the angle of the jaws.

Never Exceed the Recommended Speed



Although each manufacturer has a different name for this chuck accessory, adjustable bowl jaws all work the same. Resilient grippers hold the bowl rim to the chuck jaws.